

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

1 Identification

- **Product identifier**
- **Trade name:** 950 PMMA Series Resists in Anisole
- **Product number:**
 M230001, M230002, M230003, M230004, M230504, M230005, M230505, M230006, M230007, M230008,
 M230009, M230010, M230011, M230012, M230013, M230015
- **Application of the substance / the mixture** Photoresist
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 Kayaku Advanced Materials, Inc.
 200 Flanders Road
 Westborough, MA 01581
 Tel: (617) 965-5511
 Fax: (617) 965-5818
- **Information department:**
 Product Safety
 Email: productsafety@kayakuam.com
- **Emergency telephone number:**
 Kayaku Advanced Materials : 617-965-5511
 Chemtrec USA Emergency : 800-424-9300
 Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 3

H226 Flammable liquid and vapor.



GHS07

Acute Toxicity - Inhalation 4

H332 Harmful if inhaled.

Skin Irritation 2

H315 Causes skin irritation.

Eye Irritation 2A

H319 Causes serious eye irritation.

Specific Target Organ Toxicity - Single Exposure 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS07

- **Signal word** Warning
- **Hazard-determining components of labeling:**
 Anisole

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 1)

· Hazard statements

H226 Flammable liquid and vapor.
 H332 Harmful if inhaled.
 H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H335 May cause respiratory irritation.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P301+P310 If swallowed: Immediately call a poison center/doctor.
 P302+P352 If on skin: Wash with plenty of soap and water.
 P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P337+P313 If eye irritation persists: Get medical advice/attention.
 P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:
· NFPA ratings (scale 0 - 4)

· HMIS-ratings (scale 0 - 4)

· Other hazards
· Results of PBT and vPvB assessment



· **PBT:** Not applicable.
 · **vPvB:** Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

100-66-3	Anisole	80-100%
	 Flammable Liquids 3, H226;  Acute Toxicity - Inhalation 4, H332; Skin Irritation 2, H315; Eye Irritation 2A, H319; Specific Target Organ Toxicity - Single Exposure 3, H335	

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 2)

Additional Components:

9011-14-7 Poly(methyl methacrylate)

1-20%

4 First-aid measures

Description of first aid measures

· **General information:** Immediately remove any clothing soiled by the product.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.

· **After swallowing:**

Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:**

Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· **Special hazards arising from the substance or mixture**

Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.

· **Advice for firefighters**

· **Protective equipment:** Wear SCBA.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**

Keep away from ignition sources

Ensure adequate ventilation

Wear protective equipment. Keep unprotected persons away.

· **Environmental precautions:** Do not allow to enter sewers/surface or ground water.

· **Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

· **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 3)

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

· PAC-1:		
100-66-3	Anisole	1.6 mg/m ³
· PAC-2:		
100-66-3	Anisole	18 mg/m ³
· PAC-3:		
100-66-3	Anisole	110 mg/m ³

7 Handling and storage

· Handling:
· Precautions for safe handling

Use only under yellow light

Ensure good ventilation/exhaust at the workplace.

Prevent formation of aerosols.

· Information about protection against explosions and fires:

Use explosion-proof apparatus / fittings and spark-proof tools.

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· Conditions for safe storage, including any incompatibilities
· Storage:
· Requirements to be met by storerooms and containers:

Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.

· Information about storage in one common storage facility:

Do not store together with alkalis (caustic solutions).

Do not store together with oxidizing and acidic materials.

· Further information about storage conditions:

Keep container well-sealed in cool, dry location.

Protect from heat and direct sunlight.

Store receptacle in a well ventilated area.

Store in a cool place. Heat will increase pressure and may lead to the receptacle bursting.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see section 7.

· Control parameters
· Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· Additional information: The lists that were valid during the creation were used as basis.

· Exposure controls
· Personal protective equipment:
· General protective and hygienic measures:

Keep away from food and beverages.

Immediately remove all soiled and contaminated clothing.

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 4)

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Respiratory equipment:

In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

· Protection of hands:


Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves Nitrile rubber, NBR

· Penetration time of glove material Contact glove manufacture for break-through time.

· Eye protection:


Tightly sealed goggles

· Body protection: Long-sleeved work clothes

9 Physical and chemical properties

· Information on basic physical and chemical properties
· General Information
· Appearance:

Form:	Liquid
Color:	Clear to light yellow
· Odor:	Strong
· Odor threshold:	Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	184 °C (363.2 °F)

· Flash point: 43 °C (109.4 °F)

· Flammability: Not applicable.

· Auto igniting: 475 °C (887 °F)

· Decomposition temperature: Not determined.

· Ignition temperature: Product is not selfigniting.

· Danger of explosion: Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· Explosion limits:

Lower:	Not determined.
Upper:	Not determined.

· Vapor pressure at 20 °C (68 °F): 0.4 hPa (0.3 mm Hg)

· Density: Not determined.

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 5)

· Relative density	See Other information				
· Vapor density	Not determined.				
· Evaporation rate	Not determined.				
· Solubility in / Miscibility with Water:	Water miscible No				
· Partition coefficient (n-octanol/water):	Not determined.				
· Viscosity:					
Dynamic:	Not determined.				
Kinematic:	Not determined.				
· Other information	<i>Name</i>	<i>Number</i>	<i>Sp. Grav.</i>	<i>VOC(%by wt.)</i>	<i>VOC(g/L)</i>
	950A1	M230001	0.994	0	0
	950A2	M230002	0.996	0	0
	950A3	M230003	0.998	0	0
	950A4	M230004	1.000	0	0
	950A4.5	M230504	1.001	0	0
	950A5	M230005	1.004	0	0
	950A5.5	M230505	1.004	0	0
	950A6	M230006	1.005	0	0
	950A7	M230007	1.007	0	0
	950A8	M230008	1.009	0	0
	950A9	M230009	1.010	0	0
	950A10	M230010	1.012	0	0
	950A11	M230011	1.014	0	0
	950A12	M230012	1.016	0	0
	950A13	M230013	1.018	0	0
	950A15	M230015	1.022	0	0

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
 Heat, flames and sparks. Extremes of temperature and direct sunlight.
 Contact with incompatible materials.
- **Incompatible materials:** Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products:**
 Carbon monoxide and carbon dioxide
 Phenol
 methyl methacrylate

US

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 6)

11 Toxicological information

· **Information on toxicological effects**

· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

100-66-3 Anisole

Oral	LD50	3700 mg/kg (Rat)
Dermal	LD50	>5000 mg/kg (rabbit)

· **Primary irritant effect:**

· **on the skin:** Irritant to skin and mucous membranes.

· **on the eye:** Irritating effect.

· **Sensitization:** No sensitizing effects known.

· **Experience with humans:** No further relevant information available.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

9011-14-7 Poly(methyl methacrylate)

3

· **NTP (National Toxicology Program)**

None of the ingredients are listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients are listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**

100-66-3 Anisole

EC50/24 h	40 mg/l (daphnia magna)
EC50/96 hr	162 mg/l (green algae)
LC50/48 hr	120 mg/L (Cyprinus carpio (common carp))

· **Persistence and degradability** Moderately /partly biodegradable

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole



 · **Other adverse effects** No further relevant information available.

(Contd. of page 7)

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
 Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.
 Disposal must be made in accordance with Federal, State, and Local regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

14 Transport information

- | | |
|-------------------------------------------------------------------------------------|----------------------------|
| · UN-Number | |
| · DOT, ADR, IMDG, IATA | UN1866 |
| · UN proper shipping name | |
| · DOT, ADR | Resin solution |
| · IMDG, IATA | RESIN SOLUTION |
| · Transport hazard class(es) | |
| · DOT | |
|  | |
| · Class | 3 Flammable liquids |
| · Label | 3 |
| · ADR, IMDG, IATA | |
|  | |
| · Class | 3 Flammable liquids |
| · Label | 3 |
| · Packing group | |
| · DOT, ADR, IMDG, IATA | III |
| · Environmental hazards: | |
| · Marine pollutant: | No |
| · Special precautions for user | Warning: Flammable liquids |
| · Hazard identification number (Kemler code): | 30 |
| · EMS Number: | F-E,S-D |
| · Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not applicable. |

(Contd. on page 9)

Safety Data Sheet

acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 8)

· UN "Model Regulation": UN1866, Resin solution, 3, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredients are listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

- TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.

· Hazardous Air Pollutants

None of the ingredients are listed.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

None of the ingredients are listed.

· TLV (Threshold Limit Value)

None of the ingredients are listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients are listed.

· New Jersey State Right To Know List

100-66-3 Anisole

· Pennsylvania Hazardous Substances List

100-66-3 Anisole

- California SCAQMD Rule 443.1 VOC's: No information available.

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms



GHS02 GHS07

(Contd. on page 10)

Safety Data Sheet
acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 9)

· Signal word *Warning***· Hazard-determining components of labeling:***Anisole***· Hazard statements***H226 Flammable liquid and vapor.**H332 Harmful if inhaled.**H315 Causes skin irritation.**H319 Causes serious eye irritation.**H335 May cause respiratory irritation.***· Precautionary statements***P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.**P261 Avoid breathing dust/fume/gas/mist/vapors/spray**P280 Wear protective gloves/protective clothing/eye protection/face protection.**P301+P310 If swallowed: Immediately call a poison center/doctor.**P302+P352 If on skin: Wash with plenty of soap and water.**P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.**P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.**P333+P313 If skin irritation or rash occurs: Get medical advice/attention.**P337+P313 If eye irritation persists: Get medical advice/attention.**P370+P378 In case of fire: Use to extinguish: Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.**P403+P235 Store in a well-ventilated place. Keep cool.**P501 Dispose of contents/container in accordance with local/regional/national/international regulations.***· Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.***16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: *Product safety department***· Contact:** *Tom Cole, EHS Manager (tcole@kayakuam.com)***· Revision History:**

The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· Date of preparation / last revision *11/05/2024 / 6***· Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

(Contd. on page 11)

Safety Data Sheet
acc. to OSHA HCS

Printing date 11/05/2024

Reviewed on 11/05/2024

Trade name: 950 PMMA Series Resists in Anisole

(Contd. of page 10)

*LD50: Lethal dose, 50 percent**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**NIOSH: National Institute for Occupational Safety**OSHA: Occupational Safety & Health**TLV: Threshold Limit Value**PEL: Permissible Exposure Limit**REL: Recommended Exposure Limit**Flammable Liquids 3: Flammable liquids – Category 3**Acute Toxicity - Inhalation 4: Acute toxicity – Category 4**Skin Irritation 2: Skin corrosion/irritation – Category 2**Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A**Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3*

US