





Elevator Cab Interior Finishes

1) Materials:

- a) Stainless Steel:
 - i) Products
 - (1) Sheet: ASTM A167 / A240 Type 304 or 302
 - (2) Bar: ASTM A276 Type 304
 - (3) Plate: ASTM A240 Type 304
 - ii) Finishes:
 - (1) Mill Finish
 - (2) Satin Finish: #4 Brushed / one direction grain
 - (3) Mirror Finish: #8 Mirrored finish no direction polish
- b) Aluminum
 - i) Products
 - (1) Extrusions: ASTM B221 / B308
 - (2) Tread Plate: ASTM B632
 - (3) Sheet: ASTM B209
 - ii) Finishes:
 - (1) Mill Finish: Bright / annealed no directional finish
 - (2) Satin Finish: #4 Brushed / one direction grain
 - (3) Dull or Dark Finish
- c) Substrates
 - i) Products:
 - (1) ½" FRPB (Fire rated particle board)
 - (2) ³/₄" FRPB (Fire rated particle board)
 - (3) ½" Foamkore / light weight option
 - (4) 3/4" Foamkore / light weight option
- d) Laminate
 - i) Type: Standard
 - (1) Grade 12/HGP / Horizontal Application / LP-508-H, Style D, Type II
- e) Lighting
 - i) Types
 - (1) Fluorescent: Single lamp T-8 fixtures
 - (2) Down light LED: Man-D-Tec LED-DL /
- f) Diffusers
 - i) Type:
 - (1) Polycarbonate 6mm twin cell fire rated diffuser
- g) Handrails and accessories
 - i) Type:
 - (1) 1-1/2 round #4 brushed stainless steel handrail with straight or returned ends
 - (2) 3/8" x 2" flat #4 brushed stainless steel handrail with straight or returned ends
 - (3) Spools: 1"w x 1-1/2" long match spool with countersunk hex nut







2) General Descriptions:

A. Type 1 Description (For high traffic / high abuse areas):

- 1. Panels: Three (3) or two (2) panels per wall faced and edged with laminate or metal mounted on ½" fire rated particle board.
 - Optional accent panel to customize elevator.
- 2. Ceiling: Ceiling to be three (3) section aluminum T-Bar with polycarbonate diffusers.
 - Ceiling Option: (6) Section #4 brushed stainless steel drop ceiling with down lights.
- 3. Lighting: Three (3) T8 fluorescent fixtures up to 48" long. Bulbs included. Option: LED Down lights
- 4. One (1) handrail to be mounted on the rear wall cab shell. Handrail to be either 1 ½" diameter or 3/8" x 2" flat bar. Both #4 stainless steel.
- 5. Reveals, Base, Frieze: Recessed black laminate or #4 brushed stainless steel.
- 6. Fasteners: Metal fasteners z clips on "U" shaped horseshoe clip.

B. Type 2 Description (For high traffic / medium abuse areas):

- 1. Upper and Lower Panels: #4 brushed stainless steel frame with custom insets.
- 2. Ceiling: Suspended ceiling to be 6 sections of #4 brushed stainless with 1/8" black reveals and escape hatch, on 3/4" fire rated board, with edges that are painted black.
- 3. Lighting: Man-D-Tech LED down light with 6 black fixtures with bulbs.
- 4. Handrails: 1-1/2" round #4 brushed stainless steel handrail with straight ends. Handrails include matching 1" round removable spacers. Handrails to be attached to walls at the ADA height (1 per car).
- 5. Reveals: #4 brushed stainless steel in corners
- 6. Base: Part of the frame / #4 brushed stainless steel panel / Panels to be flush with panels / Base to be 4" high.
- 7. Frieze: Black laminate recessed and mounted to cab shell above the panels.
- 8. Fasteners: Metal fasteners z clips or "U" shaped horseshoe clip.

C. Type 3 Description (For medium traffic / low abuse areas):

- 1. Walls: Custom Layout.
- 2. Panels: Custom. For example: Stone, glass, veneer, high end metal.
- 3. Ceiling: Suspended ceiling to be 6 sections of #4 brushed stainless with 1/8" black reveals and escape hatch, on 3/4" fire rated board, with edges that are painted black.
- 4. Lighting: Man-D-Tech LED down light with 6 black fixtures with bulbs.
- 5. Handrails: 1-1/2" round #4 brushed stainless steel handrail with straight ends. Handrails include matching 1" round removable spacers. Handrails to be attached to walls at the ADA height (1 per car).
- 6. Reveals and Base: Dependent on design.
- 7. Frieze: Black laminate recessed and mounted to cab shell above the panels.
- 8. Fasteners: Metal fasteners z clips or "U" shaped horseshoe clip.